

FIG. 1

09226603-062501

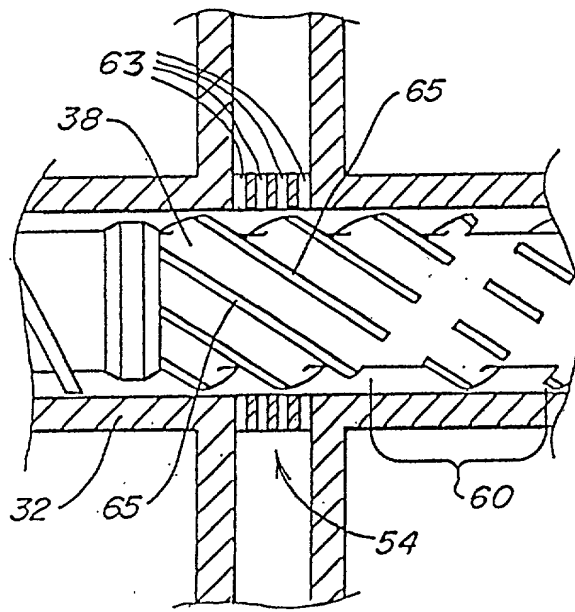


FIG. 1A

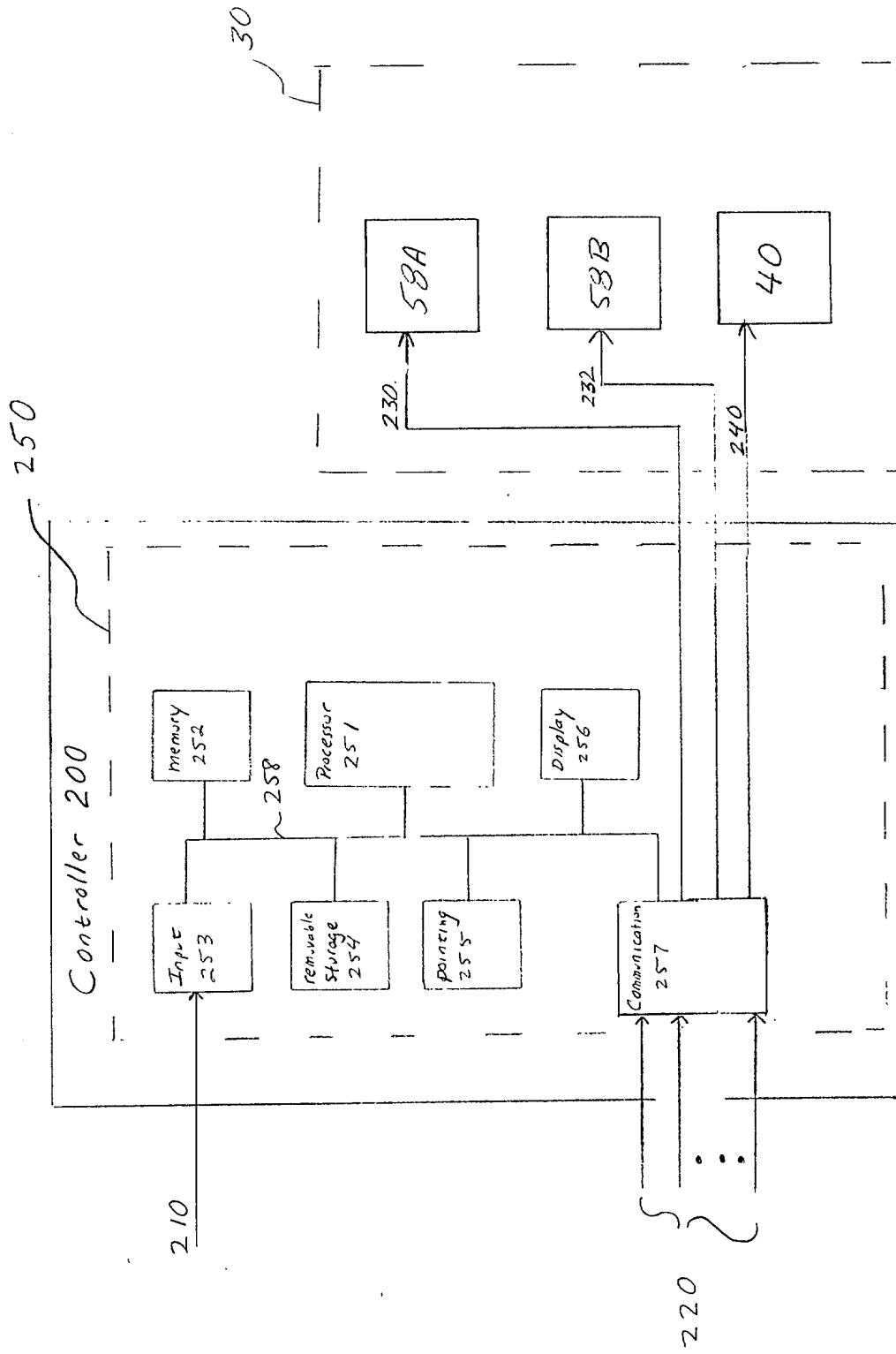


Fig. 2

330

320

310A

310B

310

Processing System	Polymer	Polymer Amount	Blowing Agent	Blowing Agent Amount (%)	Polymer Melt Pressure	Cell Size (microns)	Weight Reduction (%)
Engel	Nova 2282 PS		CO ₂	11.9	4000	10	19
Husky	Eastman 0.95IV PET		CO ₂	12.0	3000	40	30

Fig. 3

0936603-06501

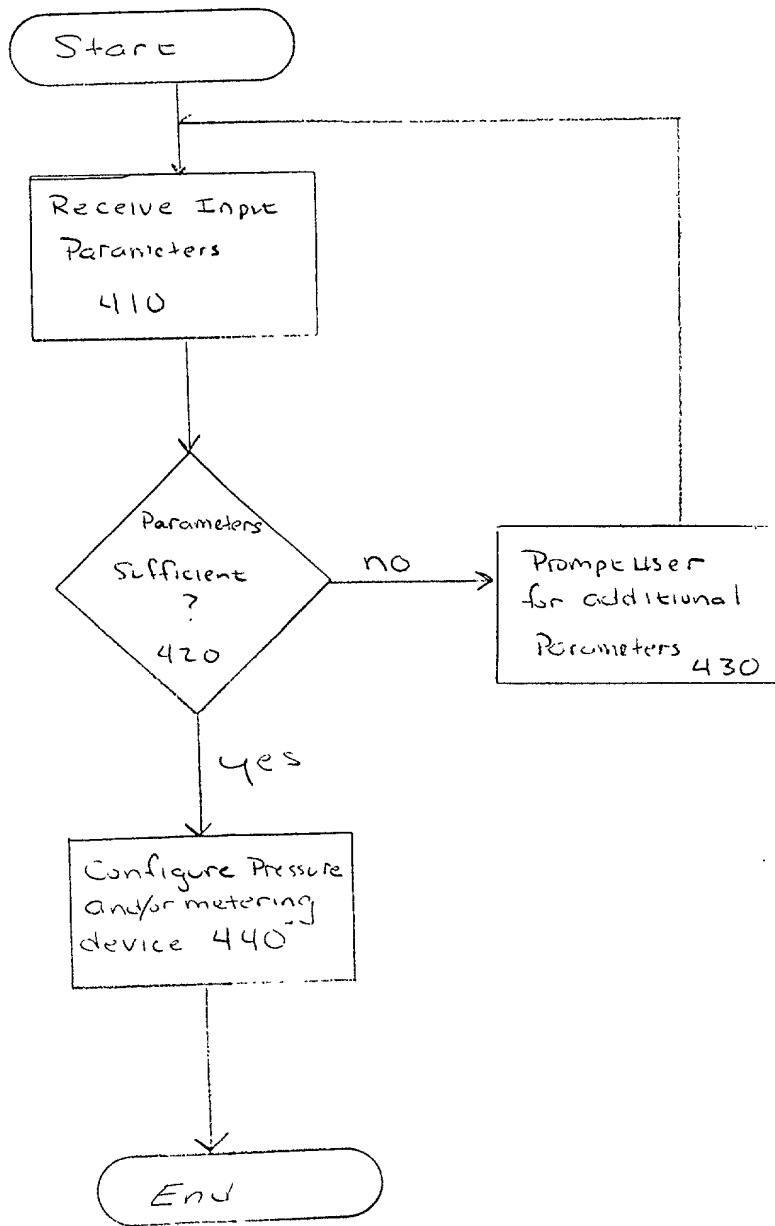


Fig. 4

FIG. 5

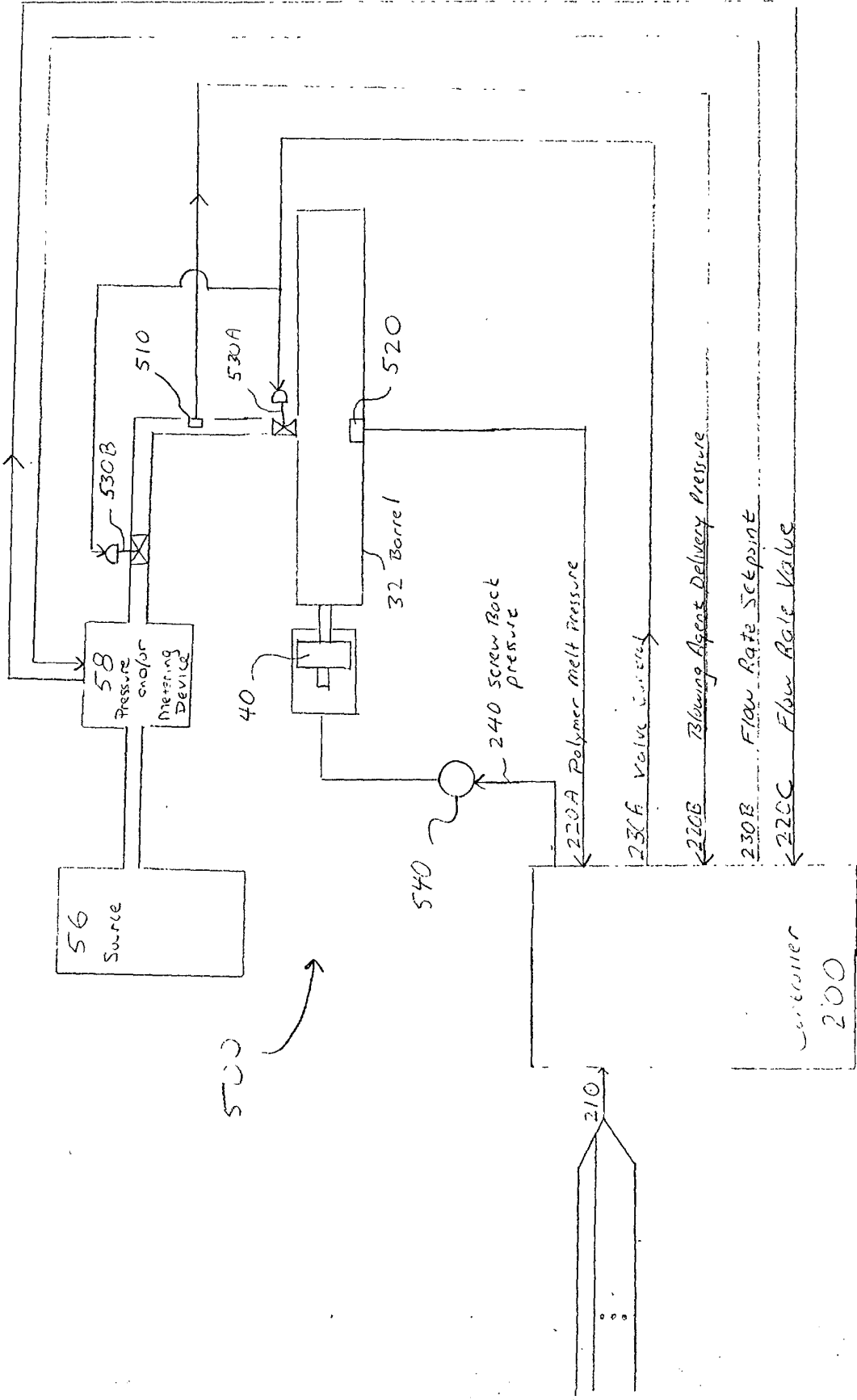


Fig. 5

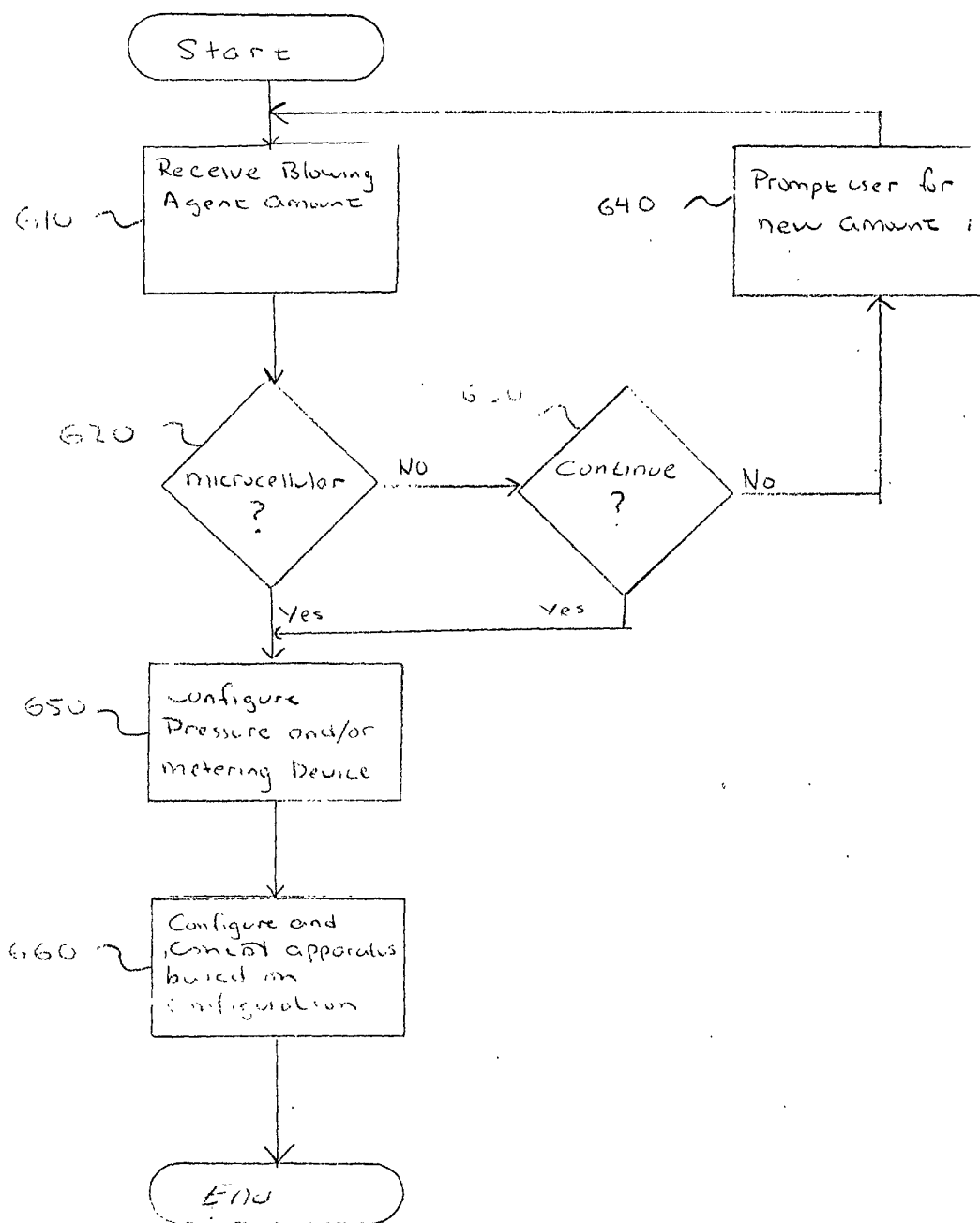


Fig 6

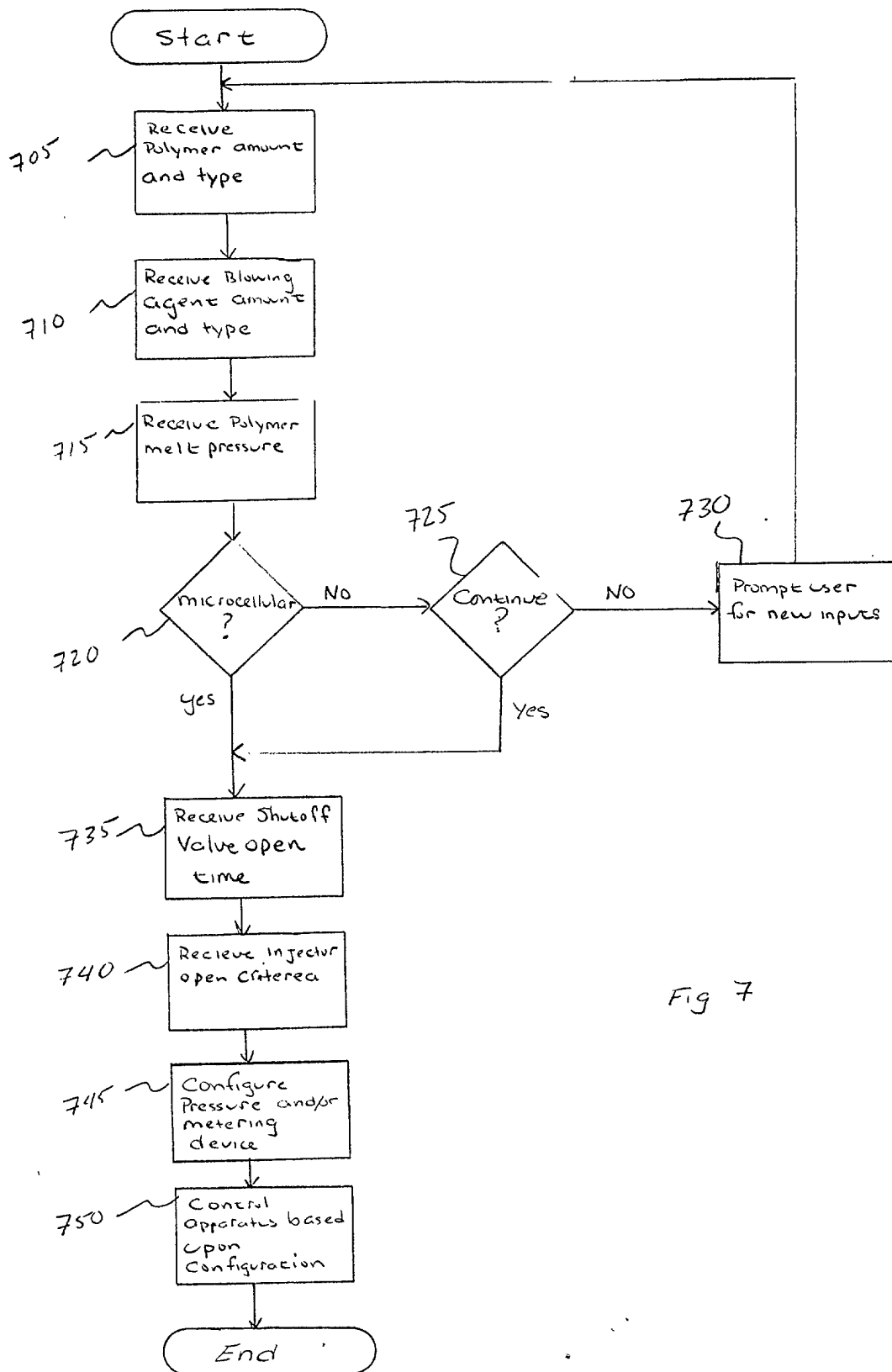


Fig 7